



Global Quality, Safety, and Environmental Policy

Nipro PharmaPackaging strives to become the **preferred strategic partner** within the pharmaceutical industry by bringing to the market a full portfolio of integrated solutions, all aimed at improving patient outcomes across the globe.

Creating additional value, assuring quality, and exemplifying reliability ultimately boost our willingness and promise to be a patient-centric organization. This aligns with Nipro Group's ambition to grow as a **comprehensive healthcare company**, contributing to the health of people around the world.

As such, we are committed to the **quality of our products, the respect, health and safety** of our employees and customers, and the controlled environmental impact of our activities.

In order to achieve this, an ambitious global QSE strategy has been defined and deployed, combined with strong local management systems that structure production, quality, sales, information and communication technology, and human resources activities in all of our manufacturing sites and offices. Our systems excellence references include, but are not limited to, the following: **ISO9001 – ISO15378 – ISO14001** and **OHSAS18001 / ISO45001**.


While meeting those standards is imperative, we will constantly go beyond requirements to continuously enhance our performance, improve global health, and protect our environment. Moreover, our activities and strategy will be deployed with a **clear focus on patients**.

We will strengthen awareness and ensure positive contribution and adherence to this policy from all management and operating levels across the organization - all in the attempt to foster our reputation of being continuously committed to care.

Sincerely,



Minoru Takeuchi
Chief Executive Officer



Cedric Savouret
Global QA Director

